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NO.	DATE	REVISION	DRAWN

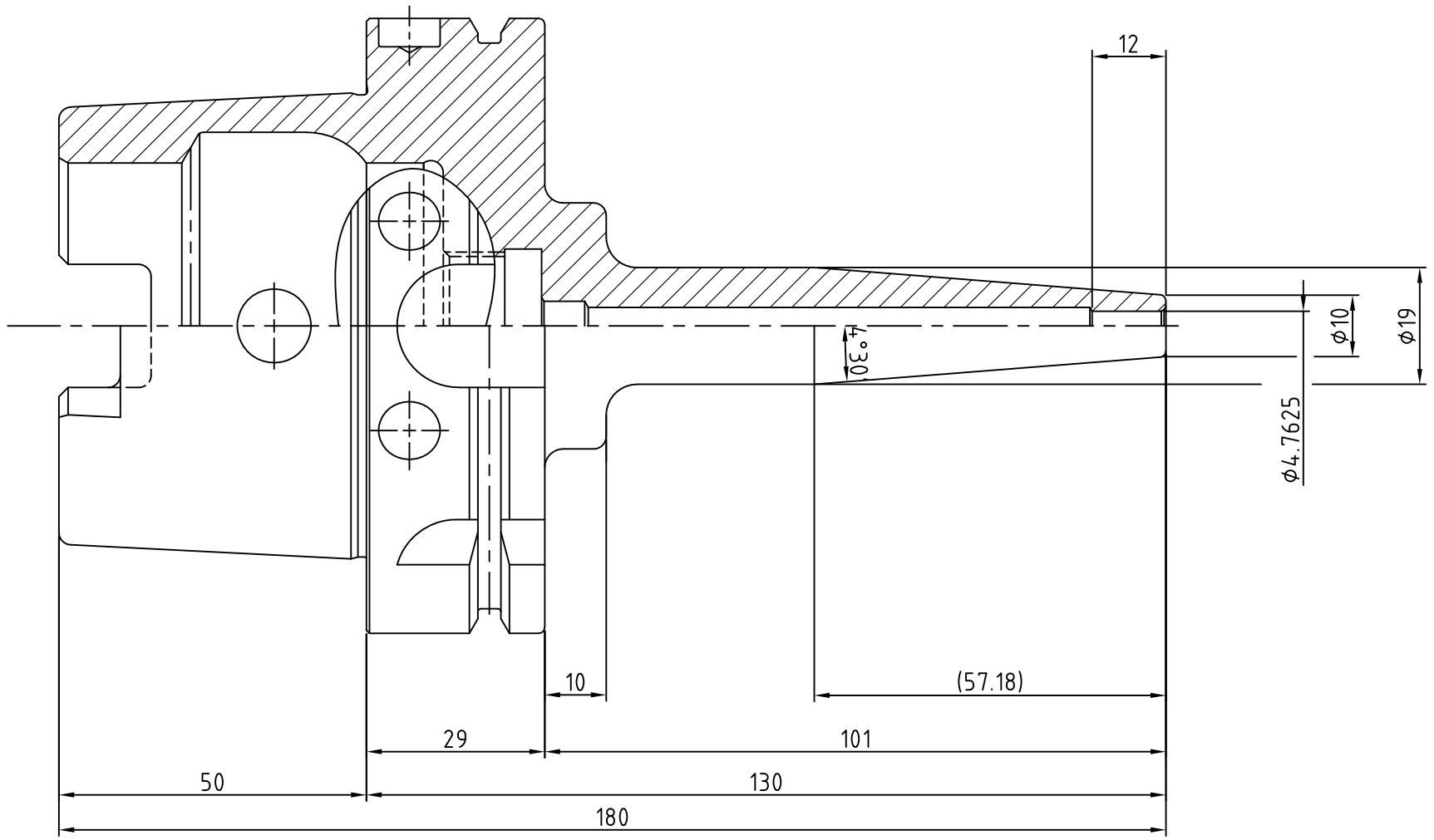
APPROVAL

DATE

SIGNATURE

NOTE

1.ROUND R=1.0
2.BREAK SHARP CORNERS 0.5×45°
3.ANGLES ±0°15'
4.BALANCE : G2.5 / 25,000rpm



MARKING

HSK100A-SFH3/16-5.12
VR311 월/년 0일 G2.5/25,000

MATERIAL		REV No.	00	DATE	2021.03.19
MAT. SIZE		SURFACE TREATMENT			
HARDNESS	HRC	KIND	ISO12164-1		
DESCRIPTION	SHRINK FIT HOLDER				
ORDER MAKER	SAB	OEM CODE	VR311		
SPEC.	HSK100A-SFH4.7625(3/16")CR-130(5.12")	TYPE	Machining		

표면조도

기 호			Rmax	Ra	Rz
~	✓	✓	-	-	-
▽	w	25	100S	25a	100Z
▽▽	x	6.3	25S	63a	25Z
▽▽▽	y	1.9	6.3S	1.6a	6.3Z
▽▽▽▽	z	0.2	0.8S	0.2a	0.8Z

기본공차 (mm)

구분	1-50	50-100	100-250	250-500
내경	+0.1 -0	+0.15 -0	+0.25 -0	+0.35 -0
외경	+0 -0.1	+0 -0.15	+0 -0.25	+0 -0.35
전장	±0.1	±0.15	±0.25	±0.35

SCALE	1 : 1
Dim.	mm

DRAWN	CHECKED	CHECKED	APPROVED
Y.H.J			

SSK
신세기산업주식회사

A3 (420x297)